

■ Slug Buster® slug splitting punches



- Unique punch profile
- Splitted slugs fall free and can be removed easily

Suitable for:

- Mild steel, plastic and aluminium up to 3.5 mm thick

Operation:

- Manual and hydraulic

Predrilling:

- Draw stud 9.5 mm, pilot drill Ø 9.7 mm 50360183
- Draw stud 19 mm, pilot drill Ø 20.5 mm 50344030

Scope of supply

- Patented punch unit includes punch, die and draw stud for manual and hydraulic operation

Order info

- * 50042181 Screw without ball-bearing

Punch size			Max. material thickness mm	Complete Unit	Individual parts for manual operation			Draw studs	
True dimension mm	Standard size				Punch	Die	Draw stud with ball bearing		LS 60 Plus 50159062 50250973
	Pg	ISO							
12.5	Pg 7	ISO 12	1.5	50067273	50067281	50067290	50042181		
15.2	Pg 9		2.0	50319892	50319698	50320025	50000420	50300430	50300430
16.2		ISO 16	2.0	50351770	50351630	50351621	50000420	50300430	50300430
18.6	Pg 11		2.0	50319906	50319701	50320033	50000420	50300430	50300430
20.4	Pg 13	ISO 20	2.0	50319914	50319710	50320041	50000420	50300430	50300430
22.5	Pg 16		2.0	50319620	50317563	51147220	50000420	50300430	50300430
25.4		ISO 25	2.0	50351788	50351656	50351648	50000420	50300430	50300430
28.3	Pg 21		3.0	50319639	50317571	50069721	50040405	50318721	52045040
28.3	Pg 21		2.0	50319930	50319736	50320068	50000420	50300430	50300430
30.5			3.5	50365088	50362844	50362798	50000420	50300430	50300430
30.5			3.5	50602462	50602373	50362780	50040405	50318721	52045040
32.5		ISO 32	3.5	50351796	50351699	50351680	50040405	50318721	52045040
34.6			3.5	50319647	50317580	50040111	50040405	50318721	52045040
37.0	Pg 29		3.5	50319957	50319752	50320084	50040405	50318721	52045040
40.5		ISO 40	3.5	50351800	50351583	50351591	50040405	50318721	52045040
43.2			3.5	50319655	50317598	50040138	50040405	50318721	52045040
47.0	Pg 36		3.5	50319965	50319760	50320092	50040421	50318721	52045040
49.6			3.5	50319663	50317601	50040618	50040421	50318721	52045040
50.8		ISO 50	3.5	50351818	50351605	50351613	50040421	50318721	52045040
54.0	Pg 42		3.5	50361716	50361724	50361732	50040421	50318721	52045040
60.0	Pg 48		3.5	50319981	50319787	50320114	50040421	50318721	52045040
61.5			3.5	50319671	50317610	50040634	50040421	50318721	52045040
64.0		ISO 63	3.5	50351826	50351672	50351664	50040421	50318721	52045040